



# RUCO

## **Technical Data Sheet**

## 1. FIELD OF APPLICATION

Solvent containing, ester based printing ink series for sleeves and bottle capsules made of PVC, aluminium foil (PVC prelacquered) and duplex foil.

# 2. PROPERTIES

The ink series XSK-S is free from toxic compounds and suitable for food packaging. The ink film is suitable for bonding and also sealable at temperatures from about 130° C.

## 3. COLOUR RANGE

White Yellow Yellow Orange Red Red Red Red Violet Violet Blue Blue Blue	 Yellow C PMS 012 C PMS 021 C Warm Red C Red 032 C Rubine Red C Rhodamine Red C Purple C Violet C PMS 072 C Reflex Blue C Process Blue C	0/111720 XSK-S 3/112051 XSK-S 3/111722 XSK-S 7/111827 XSK-S 8/112295 XSK-S 8/112236 XSK-S 8/112358 XSK-S 1/112052 XSK-S 1/112052 XSK-S 1/112294 XSK-S 1/112294 XSK-S 1/112298 XSK-S

(additional colour shades available upon request)

## 4. PRINTING AUXILIARIES

020595
002002
020587
111677 XSK-S
110974 XSK-S

## **Gravure and Flexo Printing**

## 5. PROCESSING INFORMATION

#### General

For printing with XSK-S colours ester resistant photo polymer print plates or ester resistant rubber print plates have to be used.

#### For working in counter printing

Please avoid to shrink printed capsules onto bottles with residues of wine due to the filling process. The long-term influence of the wine (wine acid etc.) to the print can cause a set-off to the neck of bottle.

In this connection we advise not to use a lowgrade cork quality because in this case we are not able to undertake any liability.

## 6. SHELF LIFE

We guarantee a shelf life of six months. For metallic inks as well as gold and silver we guarantee a shelf life of three months in original and closed containers.

Rust protected containers have to be used.

## 7. PRECAUTIONS

For further information on the safety, storage and environmental aspects please refer to the Material Safety Data Sheet(s) (MSDS).

For further technical information please contact our application engineering:

A. M. RAMP & Co. GmbH RUCO Printing Inks Lorsbacher Straße 28 D-65817 Eppstein

Tel.:	++49 (0) 6198-304-0
FAX:	++49 (0) 6198-3 22 88
e-mail:	info@ruco-inks.com
Internet :	www.ruco-inks.com



This information is given to the best of our knowledge. As for the great variety pf application, substrates and handling we advise to carry out suitable tests for the intended application prior to production. They infer no legally binding warranty of a quality nor suitability for a specific application.